

EDGE TURNER-2 Assembly

Assembly of the Edge Turner

1. Remove the parts from the carton with care.
2. Make sure that the black pressure plate is flat against the table. Attach the handle onto the right shaft with the knob all the way forward and tighten the two Allen screws (Photo 2).
3. Attach the Locking Mechanism into the slot as shown in Photo 3. This acts as a “stop” for the pressure plate. The placement of the Locking Mechanism should be such that the pressure plate is angled between 100-110 degrees from the flat table.
4. There are four adjustable feet that support the Edge Turner. Once you place the Edge Turner on the work table, adjust the feet so that the table is level.

Edge Turner – 2



Photo 2

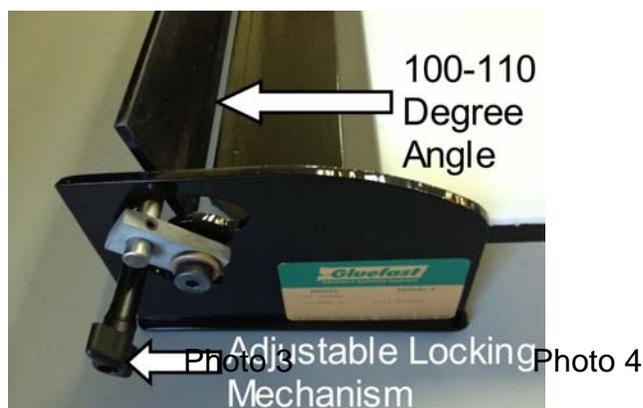


Photo 3

EDGE TURNER-2 Operating Instructions

It will be helpful to watch our video on Case Making here:
<http://www.gluefast.com/videos/case-making-video.html>

1. Make sure the pressure plate is open with the handle facing upward so that the pressure plate is back to where the Locking Mechanism causes it to stop. The handle will normally be in the “up” position.
2. After placing the binder board on the cover material, the first step is to take one of the long edges of the book cover and place it against the pressure plate (Photo 4 & 5)
3. Slowly move the handle downward, causing the pressure plate to pull down the cover material onto the binder board (Photo 6). *Make sure your fingers are away from the area where the pressure plate comes down!* The amount of time in the pressed position depends on the cover material and the adhesive used.
4. Next, press down the opposite side.
5. Now you will have to press in the corners slightly to prevent sharp edges. This can be seen clearly in our video on Case Making.
6. Next press the two short sides of the book to complete the assembly of the hard cover.
7. It may be necessary to pass the cover through a roller mechanism to make certain that there is a good adhesive bond between the cover and the binder board. When using our AG-90 glue this is generally not needed except for thicker covers.



Photo 4



Photo 5



Photo 6