

CAPTAIN B ELECTRIC LABEL GLUER OPERATING INSTRUCTIONS

10 EASY START-UP STEPS

1. See Reverse Side for Parts List & Schematic Diagram) **NEVER RUN GLUER WITHOUT GLUE!**
2. Place label gluer on flat worktable with glue regulator knob (Part #19) facing you.
3. Remove cover (#17). Place hand under cover and lift up gently, thus disengaging cover locking pins. The removable glue tray (#16) is now exposed.
4. Fill the glue tray until glue is 1/4" higher than bottom of glue roller (#23).
5. Under cover, note doctor blade (#21) and straighten, if necessary, by turning regulator knobs. Replace cover, **MAKING SURE** that the front end is positioned under spring clips (#26) and that the cover locking pins are seated in the openings in the side frames of the gluer.
NOTE: The doctor blade should never touch the glue roller. This will cause the motor to overheat excessively with possible damage.
6. Turn gluer so that glue roller faces you.
7. Insert brass rod (#22) with pick-off fingers (#1 & 36) into lower slots. The pick off points (#1) should touch the glue roller at a sharp angle to make sure the glued label is peeled from the glue roller. Pick-off fingers and points should be close together for narrow labels. Fingers should turn easily on the brass rod.
8. Place the two other brass rods into slots and turn on power to the gluer.
9. Adjust film of glue on roller by turning the glue control knobs.
10. Labels are placed on the cover and slid under the first brass rod. When it contacts the glue roller, it is automatically fed, glue applied, and picked off by the points. Remove the glued label and apply the label onto the package.

CLEAN-UP AND MAINTENANCE

(10 TO 15 MINUTES REQUIRED)

WEEKLY

Check 2 sets of carbon brushes (#11&12) on the top and bottom of the motor. Replace when brushes are 1/8" long. The pick-off points should lie in a parallel line along glue roller. If they need adjustment, draw a line across glue roller to adjust points in fingers. Fingers should move freely on finger rod. If necessary, move small rattail file lightly in and out of the hole to clean.

DAILY

Red Oil Holes - Oil the glue roller bushings located on either side of the main frame, using 2 or 3 drops of any light weight machine oil. Oil twice daily if heavy use is expected. Using too much oil will result in oil dripping into the glue so do not use too much!

Motors do not require oiling.

Remove glue from reservoir at end of each day. Rinse tray under cold water and replace tray partially filled with water. Turn on switch so glue roller is rinsed by water in glue tray. Use a wet cloth to clean roller, guide rods, and finger points. When all parts are clean, remove glue tray and discard water.

*** IMPORTANT ***

Do not bring doctor blade (#21) against glue roller (#23). This will cause excessive heating of motor resulting in burnout.

Captain B Parts List & Schematic Diagram

PART NO.	DESCRIPTION
1	Pick-Off Points
4	Metal Coupling (7/16" bore for glue roller)
5	Rubber Coupling
6	Allen Screw
7	Metal Coupling (1/2" bore for motor shaft)
8	Black Bodine Fractional Gear Motor
9	Bolt for Motor Plate
10	Brush Cap for Older Black "Bodine" Motor
10BB	Brush Cap for Green "Boehm" Motor
10BR	Brush Cap for Newer Black "Bodine" Motor
10CW	Brush Cap for Black Carter Motor
11 & 12	Carbon Brush for Older Black "Bodine" Motor
11 & 12BB	Carbon Brush for Green "Boehm" Motor
11 & 12BR	Carbon Brush for Newer Black Bodine Motor
11&12C	Carbon Brush for Carter Motor
15	Power Cord
16-8	Glue Tray - 8"
16-10	Glue Tray - 10"
16-14	Glue Tray - 14"
17-8	Cover (only) - 8"
17-10	Cover (only) - 10"
17-14	Cover (only) - 14"
18	Glue Control Washer
19	Glue Control Knob

For Correct Gluer Size, Measure Glue Roller (Part 23)

PART NO.	DESCRIPTION
20	Glue Control Spring
21-8	Doctor Blade - 8"
21-10	Doctor Blade - 10"
21-14	Doctor Blade - 14"
22-8	Brass Rod - 8"
22-10	Brass Rod - 10"
22-14	Brass Rod - 14"
23-8	Glue Roller - 8"
23-10	Glue Roller - 10"
23-14	Glue Roller - 14"
24	Screw for Spring Clip
25	Washer for Spring Clip
26	Spring Clip
33	Doctor Blade Screw
34-8/10	Doctor Blade Guide for 8" or 10" Gluer
34-14	Doctor Blade Guide for 14" Gluer (left or right)
36	Finger
37	Screw for Finger
38	Motor Plate with Bolts
39	Motor plate Screw
41	Green Nut
51	Speed Control Dial
52	Built-in Motor Speed Control

