



## Alignment Table-2 For Case Making

(Part no. EX-TABLE-2)



**PLEASE READ THIS MANUAL ENTIRELY  
BEFORE ASSEMBLY AND OPERATING**

**ALIGNMENT TABLE-2**

**Inspection and Assembly**

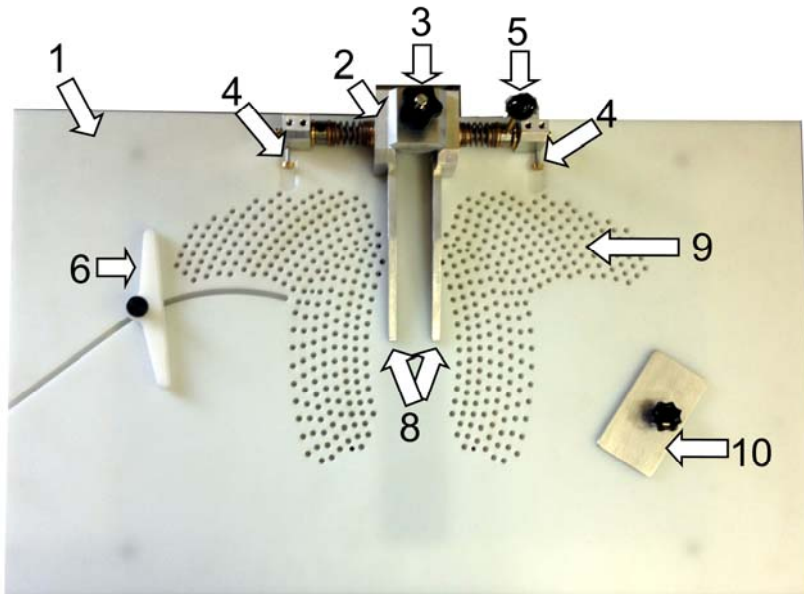


Figure 1  
Top of Alignment Table-2

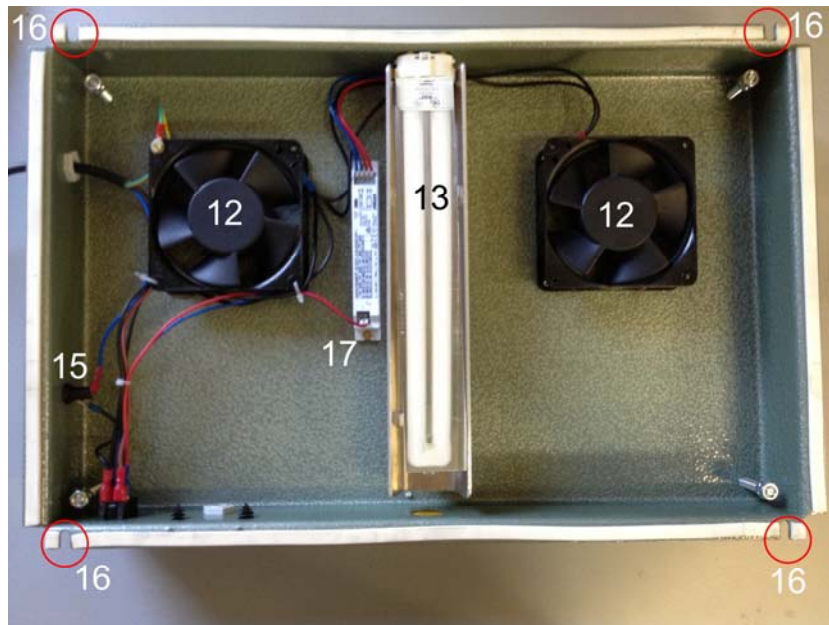


Figure 2  
Base of Alignment Table-2

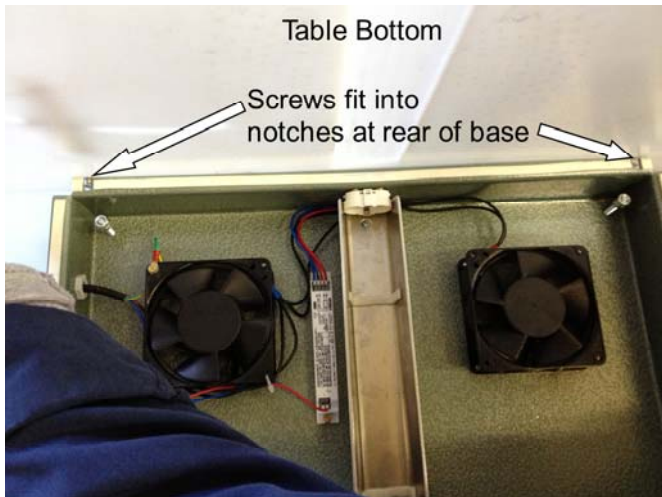


Figure 3  
Attaching the Top to the Base

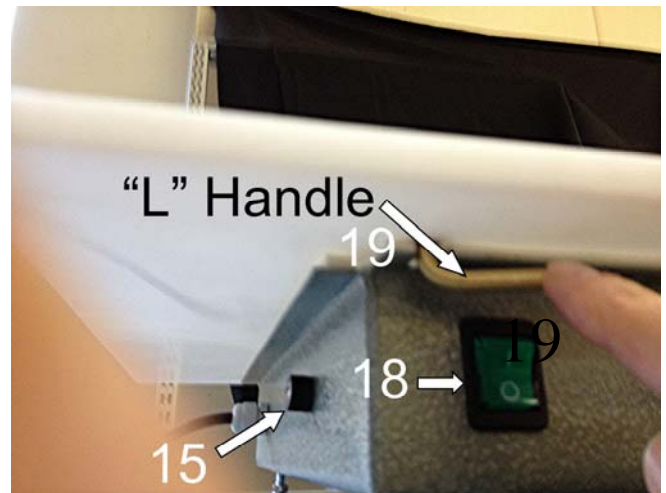


Figure 4  
Secure the front of the Top to the Base

### ALIGNMENT TABLE-2

#### ITEM LIST

1. Table/Cutting Surface
2. Registration Head
3. Adjustment Knob for Spine Width
4. Edge Turn Adjustment
5. Rotation Handle For Registration Head
6. Side Guide
7. N/A
8. Gullet Tines
9. Fan Suction holes
10. Cutting Jig
11. N/A
12. Fans (2)
13. Light bulb (in a box inside the base)
14. N/A
15. Fuse Holder
16. Notches (2 in the front and back side with red circles on figure 2)
17. Ballast
18. On-Off Switch
19. "L" Handle

## **Inspection**

Unpack and inspect the content of all boxes for missing or broken parts.  
If you find any parts missing or broken, notify the dealer immediately.

## **Assembly of the Alignment Table-2**

1. Remove the light bulb (13) from the box and placed it, in the center of the channel then push it into the socket as shown in Figure 2.
2. Remove the Cutting jig (14) from the base
3. Align the screws in the back of the table/cutting surface (1) and the L handles (19) in the front with the base notches (16) (see Figure 3).
4. Lower the table from the front and turn the L handles (19) to lock it in place as showed in figure 4.

## **Using the Alignment Table-2**

1. Place the unglued cover onto the table with the center of the cover in the middle of the tines.
2. Adjust the space between the tines to fit the spine by turning the Adjustment Knob (#3 in figure 1).
3. Place the front & back cover binder-board to the left & right of the spine. You may have to adjust the two screws – referred to as the Edge Turn Adjustment, #4 in Figure 1) so that about  $\frac{3}{4}$ " (1.9 cm) of the cover extends past the binder board.
4. Use the Cutting Jig, placing it at all four corners to cut off the triangular corner. This is done so that when the edges are turned you do not have a sharp point with excess cover material. The finished cover will resemble the photograph shown below:





## **Care and Maintenance of the Alignment Table-2**

- Apply silicone spray to the rod of the registration head
- Clean the tines for residue of adhesive

## **Warranty**

The Gluefast Company warrants this equipment free from defects in materials and/or workmanship for a period of 90 days from the date of its original purchase. In the event of a defect in material or workmanship during the warranty period Gluefast /or its dealer will repair or replace (at its option) your machine under the conditions of this warranty. Gluefast will do so at its expense for the cost of materials but not for shipping and delivery charges.

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