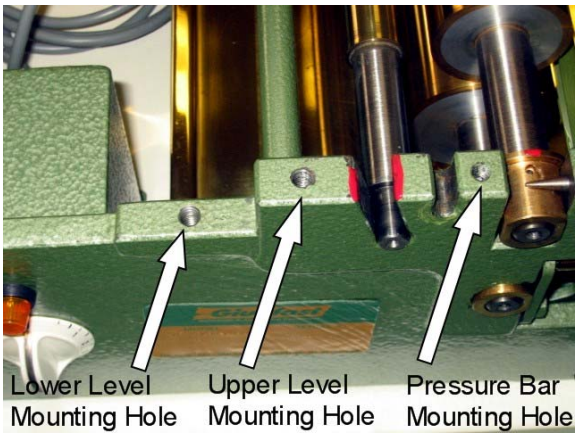
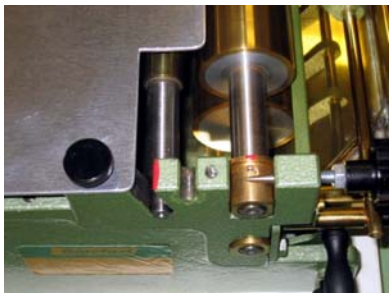
INSTRUCTIONS FOR COLONEL GLUER PRESSURE BAR ATTACHMENT

1. Remove the paper feed roller and Pressure Feed Rod (part #1, 2, & 5).
2. If the gear that drives the pressure bar attachment is not mounted onto the glue application roller (part #10) you will have to place it onto that roller (see photo #1). This is best done after you have placed the pressure bar on the machine to note where the gears for the pressure bar are located to you can spot the gear to be mounted on the glue application roller.
   Be sure to tighten the setscrew. For best results drill a small counter sink indentation into the glue application roller to be sure that the set screw seats firmly.
3. Place pressure bar in Pressure Bar Mounting holes (see photo below left) and tighten in place. *You will find it easiest to attach pressure bar attachment by completely removing the pressure knobs and removing the shaft with spring from the attachment.* These can then be easily screwed completely in the forward two holes of the Colonel gluer frame – then the pressure bar can be placed over it and, when properly aligned, can be pushed down, re-attaching the knobs. As the knobs are screwed down in a clockwise direction, the pressure bar drive rollers will reach the proper distance from the glue roller for the particular thickness of the rigid stock you wish to glue.
4. It is very important to have the drive gear for the two pressure bar rollers towards the back of the machine (see photo#2 illustrating). If you place it in the forward position the rollers will turn in the wrong direction. If you place it in the back, before attaching the pressure bar completely, all gears should mesh easily.
5. Turn the belt pulley by hand to check the mesh of all gears. Use lightweight 30-weight oil (or 3-in-1 oil) on the gears.
6. For best results with rigid stock move Cover Plate (part 38) to the upper level by removing the two Cover Knobs (part 37) and re-installing to the upper location on the frame of the gluer.



Cover at Lower Level
For labels & covers



Cover at Upper Level
For Rigid / Thick Stock

Colonel p-bar 4-10

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COLONEL GLUER WITH PRESSURE BAR ATTACHMENT

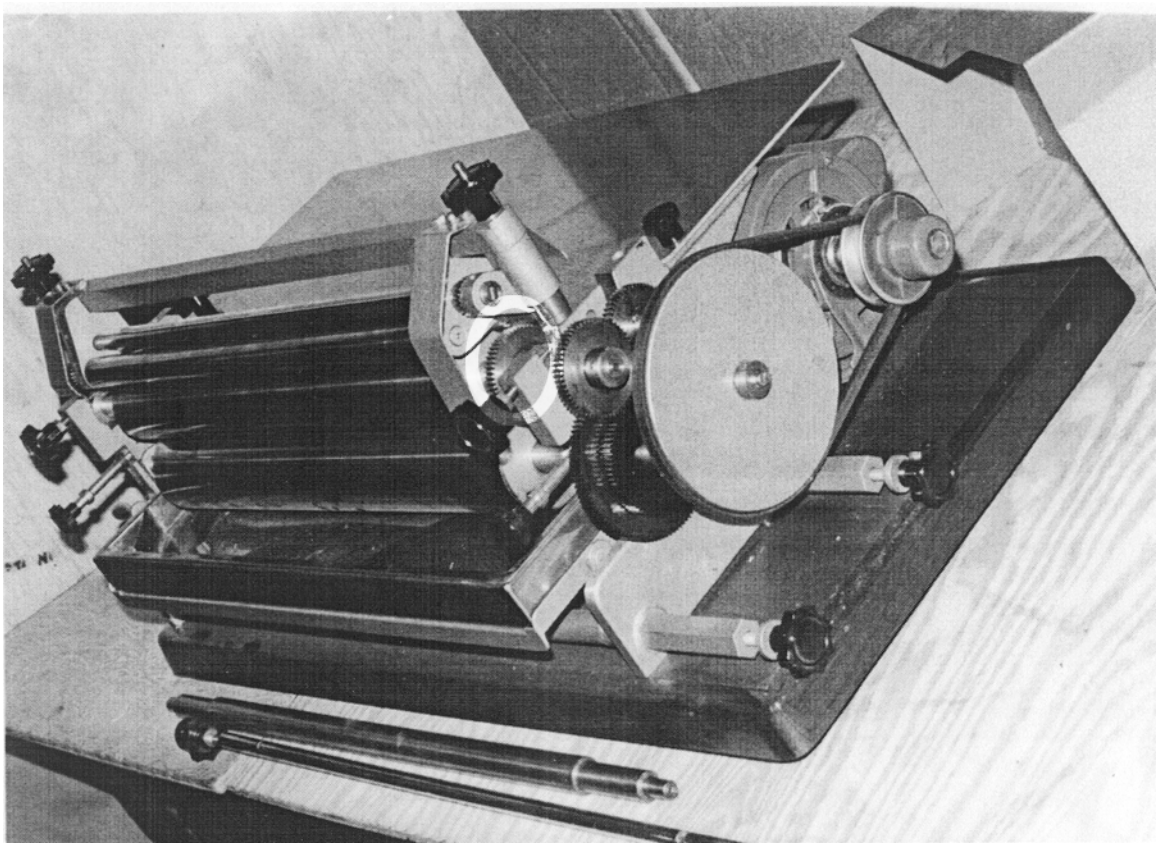

PHOTO #1

Note the gear that is circled in white must be attached to the Glue Application Roller (Part 10 on schematic diagram)

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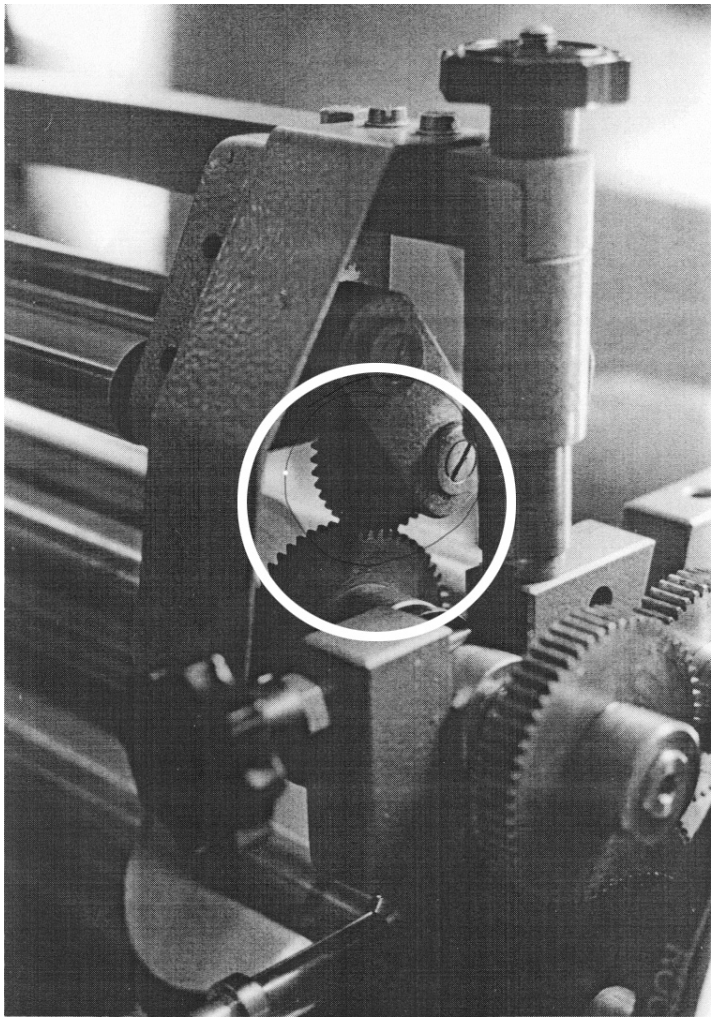
COLONEL GLUER WITH PRESSURE BAR ATTACHMENT

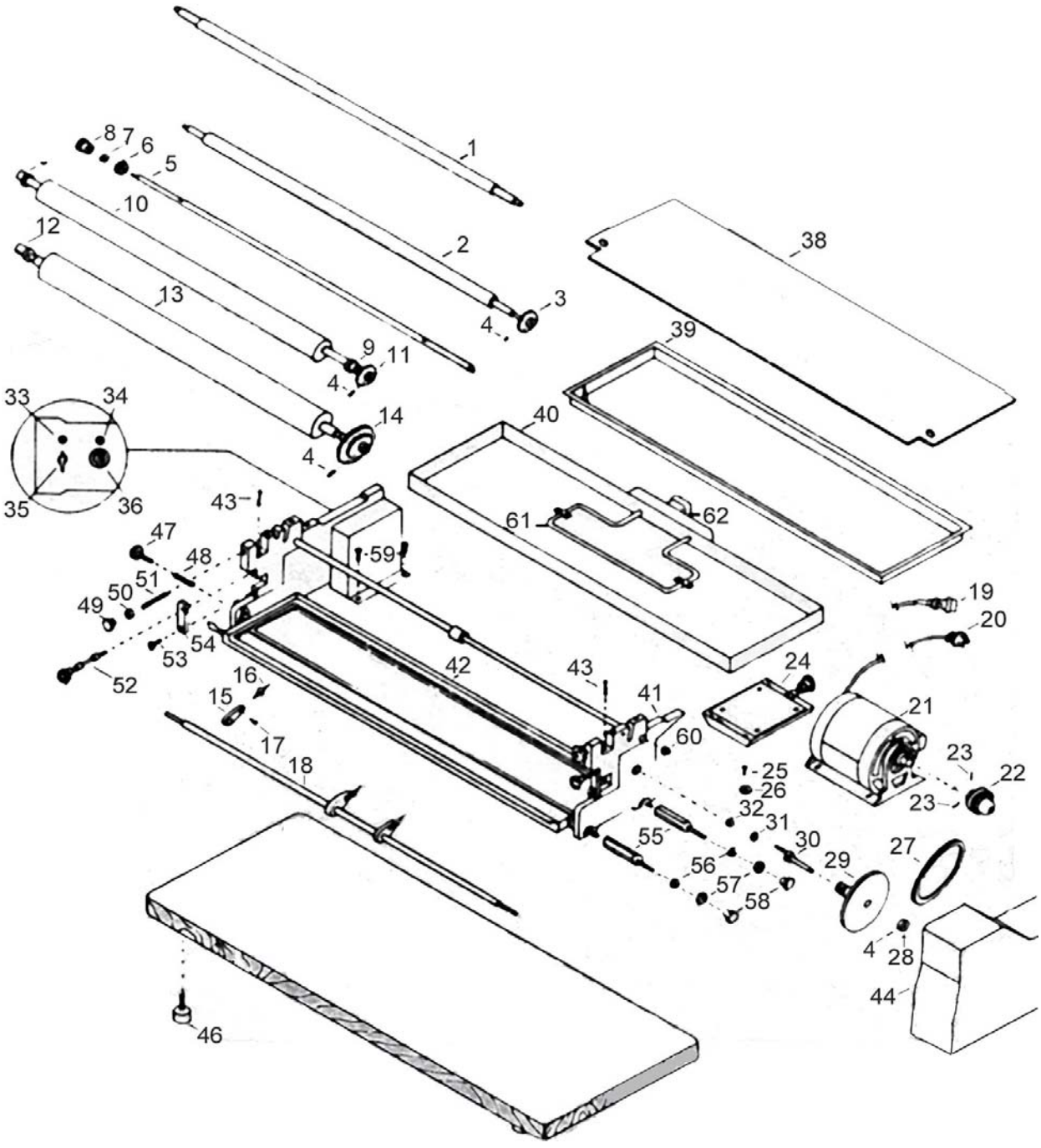


← Front of Colonel Gluer *Back of Colonel Gluer →*

PHOTO #2

Note that the gear in the circle above is provided with the Pressure Bar Attachment. It is attached "behind" the gear (part no. 11 on the schematic diagram) mounted on the Glue Application Roller.

COLONEL GLUER SCHEMATIC



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